The S1140 Portable Tube Bender and Flaring Machine is an inexpensive, lightweight solution to common, short run tube bending and flaring needs.

The S1140 may be vise-mounted, bolted to a workbench, or simply used on any flat surface such as the bed of a truck.

Quick-change tooling is standard. Additionally, the bending and flaring heads are also designed for quick, “no hand tools required” changeover.

**Standard Bend & Single Flare Tooling:**

- 3/8” • 1/2” • 5/8” and • 3/4” O.D. Tube.
  - Metric and custom sizes available.

**Note:** Tooling is designed for .049 and .065 wall, mild steel seamless tubing. All bend die center line radii are two times tube o.d.
**Tube Bender with Flaring Attachment**

- S1140-A-600 $3,800.00

**Tube Bender Only**

- S1140-A-200 $2,825.00

**Flaring Tool Only**

- S1140-A-400 $2,825.00

**Hydraulic Hand Pump Kit**

- Hydraulic Hand Pump Kit. Includes: Single stage, 5,000 p.s.i. hand pump and 36" long hydraulic hose with quick connect fitting.
- S1140-A-2300 $495.00

**Options**

- Custom Tooling
- Individual component pricing available.

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**Specifications:**

- **Dimensions:** 6" wide by 7" tall by 20" long
- **Weight:** 25 Lbs.
- **Hydraulic Unit:** 5,000 P.S.I. Power Source.
- **Maximum Tube Size:** 3/4 in. O.D. x .065 wall steel tube.
- **Maximum Degree of Bend:** 120 degrees
- **Degree of Flare:** 37 degree (Seamless, mild steel tubing)

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135 Main Street, Horton, MI 49246 U.S.A.
Phone: (517) 563-8136 Fax: (517) 563-8107
e-mail: sales@lomar.com
web site: www.portabletubebender.com

Prices are in U.S. Funds, FOB, Horton, Michigan, USA